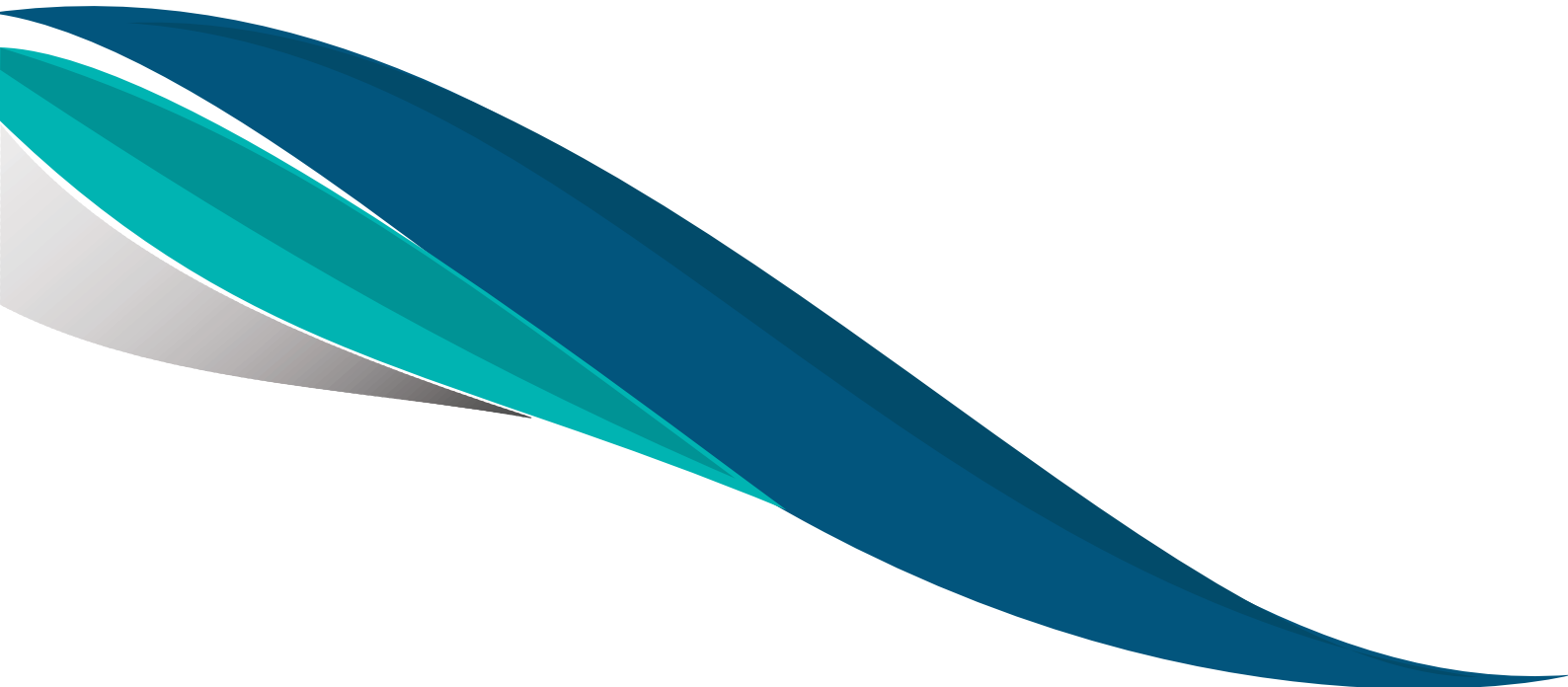




An ISO 9001 : 2015 Certified

KISAN GROUP OF COMPANIES







Profile :

Kisan Group of Companies is a leading name in the steel industry with its specialization being Leading Supplier Black & Galvanized ERW pipes, Square & Rectangular hollow sections, Under the dynamic and pragmatic leadership of the promoters; Shri Kiran Patel it has been a commendable journey of achievement and accolades for the group in a very short span of time. The group has built a formidable reputation with its immaculate quality and complete customer and supplier satisfaction.

Kisan Group of Companies was Promoted by Mr.Kiran Patel.Their associate with pipes and tubes since 1998.

Our Mission :

The organization believes in measuring its success and pushing its limits through regular review and feedback generation. Customer centric approach and best practices from across the state enables the organization upscale the core business with creativity and purpose.

Company Vision :

We at Kisan pipe strive to dedicate ourselves to deliver the best to our esteemed customer while taking care of their specific needs and demands and hence our quality policy enables us to continue the same in the days to come while enhancing our product for an enhanced customer experience with us.

ASTM/API LINE PIPES

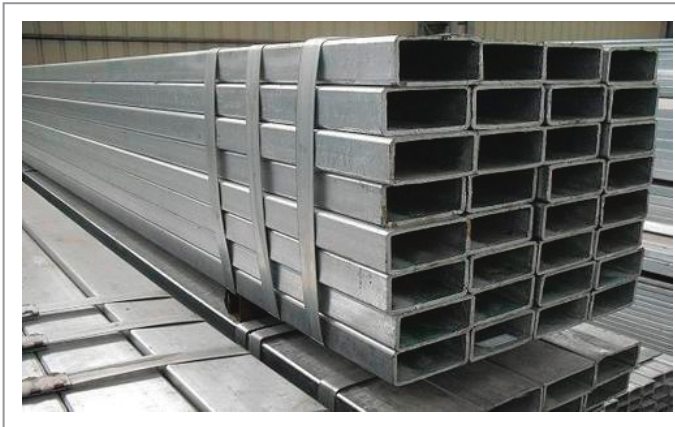
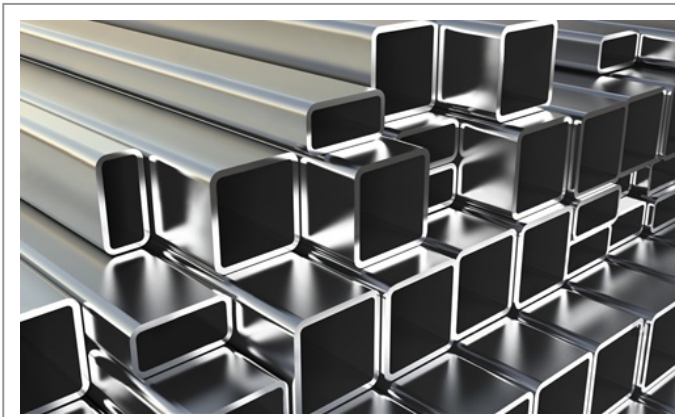
ASTM A53

- Field of Application > On-shore & off-shore pipelines for transmission of oil, natural gas and petrochemicals.
- Production Standards > ASTM/API ASTM 135 ARB, ASTM A795, API 5L UPTO X65
ASTM A53 Gr A, B
- Heat Treatment > Weld seam annealed
- Finishing Operations > Plain End-Square Cut or Beveled
- Coating > **Black & Galvanized**

NOMINAL BORE		MEAN OUTSIDE DIAMETER	WALL THICKNESS		WEIGHT OF PLAIN END PIPES	APPROX METERS PER MT
Inch	mm	mm	Sch	mm	Kg/Mtr	Mtr/MT
1/2	15	21.30	Sch 40/Std	2.77	1.27	787.40
3/4	20	26.70	Sch 10	2.11	1.28	781.25
			Sch 40/Std	2.87	1.69	591.71
1	25	33.40	Sch 10	2.77	2.09	478.46
			Sch 40/Std	3.38	2.50	400.00
1 1/4	32	42.20	Sch 10	2.77	2.69	371.74
			Sch 40/Std	3.56	3.39	294.98
1 1/2	40	48.30	Sch 10	2.77	3.11	321.54
			Sch 40/Std	3.68	4.05	246.91
2	50	60.30	Sch 10	2.77	3.93	254.45
			Sch 40/Std	3.91	5.44	183.82
2 1/2	65	73.00	Sch 10	3.05	5.26	190.11
			Sch 40/Std	5.16	8.63	115.87
3	80	88.90	Sch 10	3.05	6.46	154.79
			-	3.18	6.72	148.81
			-	3.96	8.29	120.62
			-	4.78	9.92	100.80
			Sch 40/Std	5.49	11.29	88.57
3 1/2	90	101.60	Sch 10	3.05	7.41	134.95
			-	3.18	7.72	129.53
			-	3.96	9.53	104.93
			-	4.78	11.41	87.64
			Sch 40/Std	5.74	13.57	73.69
4	100	114.30	Sch 10	3.05	8.37	119.47
			-	3.18	8.71	114.81
			-	3.96	10.78	92.76
			-	4.78	12.91	77.46
			-	5.56	14.91	67.07
			Sch 40/Std	6.02	16.07	62.22
5	125	141.30	Sch 10	3.40	11.58	86.35
			-	3.96	13.41	74.57
			-	4.78	16.09	62.15
			-	5.56	18.61	53.73
			Sch 40/Std	6.55	21.77	45.93
6	150	168.30	-	4.78	19.27	51.89
			-	5.56	22.31	44.82
			-	6.35	25.36	39.43
			Sch 40/Std	7.11	28.26	35.38
8	200	219.10	-	4.78	25.26	39.58
			-	5.16	27.22	36.73
			-	5.56	29.28	34.15
			Sch 20	6.35	33.31	30.02
			Sch 30	7.04	36.31	27.54
			-	7.92	41.24	24.24
			Sch 40/Std	8.18	42.55	23.50

API 5L & ASTM A53

NOMINAL BORE		MEAN OUTSIDE DIAMETER	WALL THICKNESS	WEIGHT OF PLAIN END PIPES	APPROX METERS PER MT
Inch	mm	mm	mm	Kg/Mtr	Mtr/MT
10	250	273.00	4.78	31.62	31.62
			5.16	34.08	29.34
			5.56	36.67	27.27
			6.35	41.75	23.95
			7.09	46.49	21.51
			7.80	51.01	19.60
			8.74	56.96	17.55
			9.27	60.29	16.58
			11.13	71.87	13.91
12	300	323.80	5.16	40.55	24.66
			5.56	43.63	22.92
			6.35	49.71	20.11
			7.14	55.75	17.93
			7.92	61.69	16.21
			8.38	65.18	15.34
			8.74	67.90	14.72
			9.52	73.78	13.55
			10.31	79.70	12.54
			11.13	85.82	11.65
			12.70	97.43	10.26
14	350	355.60	5.33	46.04	21.72
			5.56	47.99	20.83
			6.35	54.69	18.28
			7.14	61.35	16.30
			7.92	67.90	14.72
			8.74	74.76	13.37
			9.52	81.25	12.30
			11.13	94.55	10.57
			11.91	100.94	9.90
			12.70	107.39	9.31
16	400	406.40	5.56	54.96	18.19
			6.35	62.64	15.96
			7.14	70.30	14.22
			7.92	77.83	12.84
			8.74	85.71	11.66
			9.52	93.17	10.73
			11.13	108.49	9.21
			11.91	115.86	8.63
			12.70	123.30	8.11
18	450	457.00	6.35	70.60	14.16
			7.14	79.24	12.62
			7.92	87.75	11.39
			8.74	96.66	10.34
			9.52	105.10	9.51
			10.31	113.62	8.80
			11.13	122.43	8.16
			11.91	130.78	7.64
			12.70	139.20	7.18
20	500	508.00	6.35	78.55	12.73
			7.14	88.19	11.34
			7.92	97.67	10.23
			8.74	107.60	9.29
			9.52	117.02	8.54
			10.31	126.53	7.90
			11.13	136.37	7.33
			11.91	145.70	6.86
			12.70	155.12	6.44



ERW WATER & GAS PIPES

IS 1239 (PART-1) (EDITION 2004) - Black & Galvanised

N.B. & SERIES		OUTSIDE DIAMETER		WALL THICKNESS		NOMINAL WEIGHT BLACK & GI TUBES		NOMINAL METERS BLACK & GI TUBES	
mm		Min. mm	Max. mm	mm	SWG	kg/m	kg/m	m/tonne	m/tonne
15	L	21.00	21.40	2.00	14	0.947	0.956	1056	1046
(1/2")	M	21.00	21.80	2.60	12	1.21	1.22	826	819
	H	21.00	21.80	3.20	10	1.44	1.45	694	689
20	L	26.40	26.90	2.30	13	1.38	1.39	724	719
(3/4")	M	26.50	27.30	2.60	12	1.56	1.57	641	637
	H	26.50	27.30	3.20	10	1.87	1.88	534	532
25	L	33.20	33.80	2.60	12	1.98	2.00	505	500
(1")	M	33.30	34.20	3.20	10	2.41	2.43	415	411
	H	33.30	34.20	4.00	8	2.93	2.95	341	339
32	L	41.90	42.50	2.60	12	2.54	2.57	393	389
(1 1/4")	M	42.00	42.90	3.20	10	3.10	3.13	322	319
	H	42.00	42.90	4.00	8	3.79	3.82	264	261
40	L	47.80	48.40	2.90	11	3.23	3.27	309	306
(1 1/2")	M	47.90	48.80	3.20	10	3.56	3.60	281	277
	H	47.90	48.80	4.00	8	4.37	4.41	229	226
50	L	59.60	60.20	2.90	11	4.08	4.15	245	241
(2")	M	59.70	60.80	3.60	9	5.03	5.10	199	196
	H	59.70	60.80	4.50	7	6.19	6.26	161	159
65	L	75.20	76.00	3.20	10	5.71	5.83	175	171
(2 1/2")	M	75.30	76.60	3.60	9	6.42	6.54	155	153
	H	75.30	76.60	4.50	7	7.93	8.05	126	124
80	L	87.90	88.70	3.20	10	6.72	6.89	149	145
(3")	M	88.00	89.50	4.00	8	8.36	8.53	119	117
	H	88.00	89.50	4.80	6	9.90	10.40	101	96
100	L	113.00	113.90	3.60	9	9.75	10.00	102	100
(4")	M	113.10	115.00	4.50	7	12.20	12.50	82	82
	H	113.10	115.00	5.40	5	14.50	14.80	69	67
125	M	138.50	140.80	4.80	6	15.90	16.40	63	61
(5")	H	138.50	140.80	5.40	5	17.90	18.40	56	54
150	M	163.90	166.50	4.80	6	18.90	19.50	53	51
(6")	H	163.90	166.50	5.40	5	21.30	21.90	47	45

IS 1161 (Edition 1998) -YST 210, YST 240, YST 310

Please refer below table for size 6" (150mm NB). Other details of IS 1161 will remain the same as per IS 1239

N.B. & SERIES		OUTSIDE DIAMETER	WALL THICKNESS	NOMINAL WEIGHT BLACK TUBES	NOMINAL METERS BLACK TUBES
mm		mm	mm	kg/m	m/tonne
150	L	168.30	4.50	18.20	55
	M		4.80	19.40	52
(6")	H 1		5.40	21.70	46
	H 2		6.30	25.20	40

Tolerances:

A) Thickness	>	1. Light Tubes	+ not limited	- 8%
		2. Medium and Heavy Tubes	+ not limited	- 10%
B) Weight	>	1. Single Tube (Light Series)	+ 10%	- 8%
		2. Single tube (Medium and Heavy Series)		± 10%
		3. For quantities per load of 10 tonnes minimum (Light Series)	+ 7.5%	- 5%
		4. For quantities per load of 10 tonnes minimum (Medium and Heavy Series)	± 7.5%	

C) Hydro Test Pressure 5 Mpa

IS 3589 (Edition 2001)

Field of Application > Steel tubes Used for Water and Sewage purpose.
 Production Standards > IS 3589 (Edition 2001) - FE 330, FE 410
 Finishing Operations > Plain End (Square Cut End), Beveled End
 Coating > Black

DIMENSION		THICKNESS											WEIGHT KG / METER			
NB	OD	2.90	3.20	3.60	4.00	4.50	4.80	5.00	5.40	5.90	6.35	7.40	8.80	9.20	9.50	10.00
150	168.30	11.83	13.03	14.62	16.21	18.18	19.35	20.14	21.69	23.63	25.36					
200	219.10	15.46	17.04	19.13	21.22	23.82	25.37	26.40	28.46	31.02	33.32	38.63				
250	273.00	19.32	21.29	23.92	26.54	29.80	31.75	33.05	35.64	38.86	41.76	48.47	57.34	59.85	61.73	
300	323.90		25.31	28.44	31.56	35.45	37.77	39.32	42.42	46.27	49.73	57.76	68.38	71.40	73.66	77.41
350	355.60			31.25	34.68	38.96	41.53	43.23	46.64	50.88	54.69	63.54	75.26	78.59	81.09	85.23
400	406.40				39.70	44.60	47.54	49.50	53.40	58.27	62.65	72.82	86.29	90.12	92.99	97.76
450	457.00					50.22	53.53	55.73	60.14	65.64	70.57	82.05	97.27	101.60	104.84	110.24
500	508.00						59.57	62.02	66.93	73.06	78.56	91.36	108.34	113.17	116.79	122.81

Tolerances as per IS:3589

IS 4270 (Edition 2001)

Field of Application > Steel Tubes for Water Wells Casing
 Production Standards > IS 4270 (Edition 2001) - FE 410, FE 450
 Finishing Operations > Square Cut End
 Coating > Black

NB	OUTER DIAMETER	THICKNESS	WEIGHT	METERS
Inch	mm	mm	kg/mtr.	mtr/ton
100	114.30	5.00	13.48	74.20
125	141.30	5.00	16.81	59.50
150	168.30	5.00	20.14	49.66
200	219.10	5.40	28.46	35.14
250	273.00	7.10	46.56	21.48
300	323.90	7.10	55.47	18.03
350	355.60	8.00	68.58	14.58
350	355.60	10.00	85.23	11.73
400	406.40	8.00	78.60	12.72
400	406.40	10.00	97.76	10.23
450	457.00	10.00	110.24	9.07
500	508.00	10.00	122.81	8.14

Tolerances as per IS:4270

HOLLOW SECTIONS: Square & Rectangular

IS 4923 (Edition 1997)

- Field of Application > Square & Rectangular Hollow Steel Section for Structural Use.
- Production Standards > IS 4923 (Edition 1997)
Gr YST 210, YST 240, YST 310 & YST 355
- Finishing Operations > Plain End (Square Cut End)
- Coating > Black

DIMENSION		THICKNESS										WEIGHT KG / METER				
L	B	1.60	1.80	2.00	2.30	2.60	2.80	2.90	3.20	3.60	4.00	4.50	5.00	5.40	6.00	7.00
25	25	1.12	1.25	1.36	1.53	1.69	1.79	1.84	1.98	2.16	2.31					
32	32	1.48	1.64	1.80	2.04	2.26	2.41	2.48	2.69	2.95	3.19					
40	40	1.88	2.09	2.31	2.62	2.92	3.11	3.21	3.49	3.85	4.20					
49.50	49.50	2.35	2.63	2.90	3.30	3.69	3.95	4.07	4.45	4.93	5.39					
60	60	2.88	3.22	3.56	4.06	4.55	4.87	5.03	5.50	6.11	6.71	7.43				
72	72		3.90	4.32	4.93	5.53	5.93	6.12	6.71	7.47	8.22	9.13				
80	80			4.82	5.50	6.18	6.63	6.85	7.51	8.37	9.22	10.26	11.27			
90	90				6.23	7.00	7.51	7.76	8.51	9.51	10.48	11.67	12.84			
100	100					7.82	8.39	8.67	9.52	10.64	11.73	13.09	14.41	15.45		
113	113						9.53	9.86	10.83	12.10	13.37	14.92	16.45	17.66		
132	132							11.59	12.74	14.25	15.75	17.61	19.43	20.88	23.01	
150	150							13.23	14.54	16.29	18.01	20.15	22.26	23.93	26.40	30.44
180	180								17.56	19.68	21.78	24.39	26.97	29.02	32.05	37.04
225	225									24.77	27.43	30.75	34.04	36.65	40.53	46.93

DIMENSION		THICKNESS										WEIGHT KG / METER				
L	B	1.60	1.80	2.00	2.30	2.60	2.80	2.90	3.20	3.60	4.00	4.50	5.00	5.40	6.00	7.00
50	25	1.75	1.95	2.15	2.44	2.71	2.89	2.98	3.24	3.57	3.88					
60	40	2.38	2.66	2.93	3.34	3.73	3.99	4.12	4.50	4.98	5.45					
66	33		2.63	2.90	3.30	3.69	3.95	4.07	4.45	4.93	5.39					
80	40		3.22	3.56	4.06	4.55	4.87	5.03	5.50	6.11	6.71	7.43				
80	60			4.19	4.78	5.37	5.75	5.94	6.51	7.24	7.97	8.85				
96	48				4.93	5.53	5.93	6.12	6.71	7.47	8.22	9.13				
120	60					7.00	7.51	7.76	8.51	9.51	10.48	11.67	12.84			
145	82						9.88	9.90	10.88	12.16	13.43	14.99	16.53	17.74		
172	92							11.59	12.74	14.25	15.75	17.61	19.43	20.88		
150	100								12.03	13.46	14.87	16.62	18.34	19.69	21.69	
250	100									19.11	21.15	23.68	26.19	28.17	31.11	35.94
300	150										27.43	30.75	34.04	36.65	40.53	46.93

Tolerances:

- | | | |
|--------------------------------|-------------------------|---|
| A) Thickness for all sizes | a) Welded tubes | ±10% |
| B) Outside Dimensions of sides | | ±1% of the side to be measured with a minimum of +/- 0.5mm |
| C) Weight | a) On individual length | ±10% - 8% |
| | b) On Lots of 10 Tonnes | 0 |
| D) Squareness of Corners | | 90 2 |
| E) Radius of corners | | 3T, max where T is the thickness of section |
| F) Length | a) Exact Length | ±6mm |
| | b) Random Length | This may be obtained by arrangements between the purchaser and manufacturer |
| G) Straightness | | Minimum 1:200th of any length measured along the center line (mill straightened condition) unless otherwise specifically arranged |
| H) Twist Tolerance | | Maximum 2mm, 1:0.5mm, 1mm length, the measured relative vertical shift of any adjacent corner of the section, measured by keeping one side on flat surface. |

ROUND PIPE (CHS)																											
INCH	NB	OD	1.2	1.4	1.6	1.8	2	2.2	2.5	2.9	3.2	3.6	4	4.2	4.5	4.8	5	5.4	5.6	6	6.3	7.1	8	9	10	11	12
1/2	15	21.3	3.6	4.1	4.7	5.2	5.7	6.2	7.0	7.9	8.6																
3/4	20	26.7	4.5	5.2	5.9	6.6	7.3	8.0	9.0	10.2	11.1																
1	25	33.4	5.7	6.6	7.5	8.4	9.3	10.2	11.4	13.1	14.3	15.9	17.4														
1 1/4	32	42.4	7.3	8.5	9.7	10.8	12.0	13.1	14.8	16.9	18.6	20.7	22.7														
1 1/2	40	48.3	8.4	9.7	11.1	12.4	13.7	15.0	16.9	19.5	21.4	23.8	26.2	27.4	29.2												
2	50	60.3	10.5	12.2	13.9	15.6	17.3	18.9	21.4	24.6	27.0	30.2	33.3	34.9	37.2												
2 1/2	65	76.1	13.3	15.5	17.6	19.8	21.9	24.1	27.2	31.4	34.5	38.6	42.7	44.7	47.7												
3	80	88.9	15.6	18.1	20.7	23.2	25.7	28.2	32.0	36.9	40.6	45.4	50.3	52.6	56.2	59.7	62.1	66.7	69.0	73.6							
		101.6	17.8	20.8	23.7	26.6	29.5	32.4	36.7	42.4	46.6	52.2	57.8	60.5	64.7	68.8	71.5	76.9	79.5	84.9							
4	100	114.3			26.7	30.0	33.2	36.5	41.4	47.8	52.6	59.0	65.3	68.4	73.1	77.8	80.9	87.0	90.1	96.2	100.7	112.6					
		127			29.7	33.3	37.0	40.6	46.1	53.3	58.6	65.7	72.8	76.3	81.6	86.8	90.3	97.2	100.6	107.4	112.5	126.0					
5	125	139.7			32.7	36.7	40.8	44.8	50.8	58.7	64.6	72.5	80.3	84.2	90.0	95.8	99.7	107.3	111.1	118.7	124.4	139.3	155.9				
		152.4			35.7	40.1	44.5	48.9	55.5	64.2	70.6	79.3	87.8	92.1	98.5	104.8	109.1	117.5	121.6	130.0	136.2	152.6	170.9				
6	150	165.1			38.7	43.5	48.3	53.0	60.1	69.6	76.7	86.0	95.4	100.0	106.9	113.9	118.4	127.6	132.2	141.3	148.0	166.0	186.0				
		168.3			39.5	44.3	49.2	54.1	61.3	71.0	78.2	87.7	97.2	102.0	109.1	116.1	120.8	130.2	134.8	144.1	151.0	169.4	189.8				
7	175	193.7			45.5	51.1	56.7	62.3	70.7	81.9	90.2	101.3	112.3	117.8	126.0	134.2	139.6	150.5	155.9	166.6	174.7	196.0	219.8				
8	200	219.1					64.2	70.6	80.1	92.8	102.2	114.8	127.3	133.6	142.9	152.2	158.4	170.8	176.9	189.2	198.4	222.7	249.9	279.8	309.4	338.7	367.7
10	250	273									127.8	143.5	159.2	167.1	178.8	190.5	198.3	213.8	221.6	237.0	248.6	279.3	313.7	351.6	389.2	426.4	463.4
12	300	323.9									151.9	170.6	189.3	198.7	212.7	226.6	235.9	254.5	263.8	282.2	296.1	332.8	373.9	419.4	464.5	509.3	553.8
SQUARE PIPE (SHS)																											
SIZE			1.2	1.4	1.6	1.8	2	2.2	2.5	2.9	3.2	3.6	4	4.2	4.5	4.8	5	5.4	5.6	6	6.3	7.1	8	9	10	11	12
20X20			4.3	4.99	5.65	6.3	6.94	7.57	8.5	9.68	10.54																
25X25			5.4	6.3	7.16	8	8.83	9.65	10.9	12.4	13.56																
30X30			6.6	7.62	8.66	9.69	10.7	11.7	13.2	15.1	16.57	18.43															
32X32			7.0	8.15	9.27	10.4	11.5	12.5	14.1	16.2	17.78	19.79	21.75														
38X38			8.4	9.73	11.1	12.4	13.7	15	17	19.5	21.39	23.86	26.27														
40X40			8.8	10.3	11.7	13.1	14.5	15.9	17.9	20.6	22.6	25.21	27.78														
50X50			11.1	12.9	14.7	16.5	18.2	20	22.6	26.1	28.63	31.99	35.31	36.95	39.39	41.81											
60X60			13.4	15.5	17.7	19.9	22	24.2	27.3	31.5	34.66	38.78	42.85	44.87	47.87	50.85											
65X65					19.2	21.6	23.9	26.2	29.7	34.3	37.67	42.17	46.62	48.82	52.11	55.37	57.53	61.81	63.94								
70X70					20.7	23.3	25.8	28.3	32	37	40.69	45.56	50.38	52.78	56.35	59.89	62.24	66.9	69.21	73.8							
72X72					21.3	23.9	26.5	29.1	33	38.1	41.89	46.92	51.89	54.36	58.05	61.7	64.12	68.93	71.32	76.06							
75X75					22.2	25	27.7	30.4	34.4	39.7	43.7	48.95	54.15	56.74	60.59	64.41	66.95	71.99	74.49	79.45							
80X80					23.7	26.7	29.6	32.4	36.8	42.5	46.72	52.34	57.92	60.69	64.83	68.94	71.66	77.07	79.76	85.1							
90X90					26.8	30	33.3	36.6	41.5	47.9	52.74	59.12	65.46	68.6	73.31	77.98	81.08	87.25	90.31	96.41							
91X91					27.1	30.4	33.7	37	41.9	48.5	53.35	59.8	66.21	69.4	74.15	78.88	82.02	88.26	91.37	97.54	102.1						
100X100					29.8	33.4	37.1	40.7	46.2	53.4	58.77	65.91	72.99	76.52	81.78	87.02	90.5	97.42	100.9	107.7	112.8	126.3					
120X120									55.6	64.3	70.83	79.47	88.06	92.34	98.74	105.1	109.3	117.8	122	130.3	136.6	153.1	171.4				
125X125								58	67.1	73.84	82.86	91.83	96.3	103	109.6	114.1	122.9	127.2	136	142.5	159.7	178.9					
132X132									70.9	78.06	87.61	97.11	101.8	108.9	116	120.6	130	134.6	143.9	150.8	169.1	189.5					
150X150									80.7	88.92	99.82	110.7	116.1	124.2	132.2	137.6	148.3	153.6	164.2	172.2	193.2	216.6	242.4				
175X175											104	116.8	129.5	135.9	145.4	154.8	161.2	173.7	180	192.5	201.8	226.6	254.3	284.7			
180X180												120.2	133.3	139.8	149.6	159.4	165.9	178.8	185.3	198.1	207.8	233.3	261.8	293.2	324.3	355.1	385.6
200X200												133.7	148.4	155.6	166.6	177.5	184.7	199.2	206.4	220.8	231.5	260.1	292	327.1	362	396.6	430.9
220X220												147.3	163.4	171.5	183.5	195.5	203.5	219.5	227.5	243.4	255.2	286.8	322.1	361	399.7	438	476.1
250X250												167.6	186	195.2	209	222.7	231.8	250	259.1	277.3	290.9	327	367.3	411.9	456.2	500.2	543.9
RECTANGULAR PIPE (RHS)																											
SIZE			1.2	1.4	1.6	1.8	2	2.2	2.5	2.9	3.2	3.6	4	4.2	4.5	4.8	5	5.4	5.6	6	6.3	7.1	8	9	10	11	12
40X20			6.6	7.6	8.7	9.7	10.7	11.7	13.2	15.1	16.6	18.4															
50x25			8.3	9.6	10.9	12.2	13.5	14.8	16.7	19.2	21.1	23.5	25.9														
50X30			8.8	10.3	11.7	13.1</																					



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